

Assembly 2030—Standard

STEAMIX 2030 comprises a STEAMIX Steam/Water Mixing Valve of brass/stainless steel (SS) construction.

STEAMIX 2030 is a steam/water heater and is recommended for use in various washing machines, vessel filling, container "top off," barrel washing and other similar applications.

STEAMIX 2030 is designed for a horizontal (temperature control handle at top) installation and is supplied as standard with a SS wall mounting bracket. Consult drawing below for suggested installation/mounting orientation.



Locking set

Assembly 2030S—Premium

As above, with corrosion-resistant industrial nickel-plated finish.

Safety

- In the event of either a complete failure of the inlet cold water supply or a reduction in cold water pressure to below 20 psi (+/- 5 psi) STEAMIX will respond with a complete shutdown of outlet flow.
- In the event of a structural failure of the primary operating component (diaphragm), STEAMIX will "fail-safe" to cold water.
- To prevent over-temperature selection by the user and the potential for overheated water and flash steam presentation common with other types of hose stations, STEAMIX can be provided with either a single temperature lock-out or maximum temperature limiting option.

Technical Specifications

- 3/4" (20 mm) inlets/outlet(s)
- Brass/stainless steel construction with double-sided ultra-durable EPDM diaphragm.
- Operating pressures
 - Maximum 150 psi (10 bar)
 - Minimum 20 psi (1.4 bar)*
- Inlet check valves strongly recommended; not supplied.
- Shipping weight 28 lbs (13 kg).

***IMPORTANT NOTE: Lower steam pressures significantly reduce outlet flow rates. Consult flow grid or call factory before making a selection.**

Flow Rates

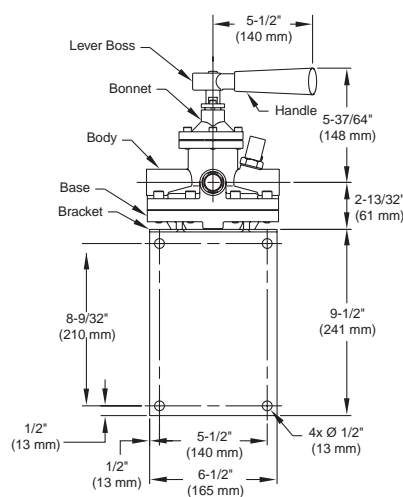
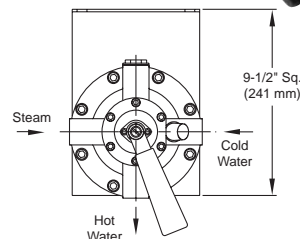
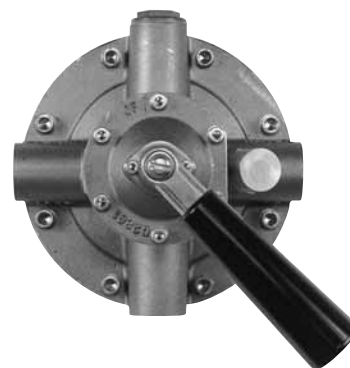
The capacity charts indicate STEAMIX 203 flow rates at steam and water pressures commonly available in the average manufacturing plant. The STEAMIX 203 can handle a wide diversity of pressures and temperatures. Three typical outlet temperatures shown in the flow tables were selected to demonstrate the valve's flow rate at:

- A) "User safe" temperature (approx. 120°F–48°C)
 B) "Hot hose down" temperature (approx. 150/160°F–65/71°C)
 C) "Common bacteria kill" temperature (approx. 180°F–82°C)**

NOTE: All flow rates shown are with open outlet, and a reduction of flow is to be expected depending on the length and diameter of outlet pipework, washdown hose, spray nozzle, etc.

****The phrase "common bacteria kill" is not meant to imply sterilization capability but to indicate the ability of STEAMIX 203 to handle the higher temperatures required in food, beverage, and pharmaceutical plants, etc.**

**For a fully detailed certified drawing, refer to:
 CDLW #1116 Standard CDLW #1117 Premium**



A) 55°F (31°C) Temperature Rise					
Water \ Steam	20 (1.4)	45 (3)	75 (5)	100 (7)	psi (bar)
22 psi (1.5 bar)	6.9 (26.1)	10.2 (38.6)	10.2 (38.6)	10.2 (38.6)	gal/min (l/min)
45 psi (3 bar)	6.9 (26.1)	13.2 (49.9)	13.2 (49.9)	13.2 (49.9)	gal/min (l/min)
60 psi (4 bar)	6.9 (26.1)	13.8 (52.2)	15.7 (59.4)	15.7 (59.4)	gal/min (l/min)
B) 100°F (56°C) Temperature Rise					
Water \ Steam	20 (1.4)	45 (3)	75 (5)	100 (7)	psi (bar)
22 psi (1.5 bar)	3.6 (13.6)	6.9 (26.1)	8.3 (31.4)	8.5 (32.1)	gal/min (l/min)
45 psi (3 bar)	3.6 (13.6)	6.9 (26.1)	9.4 (35.5)	9.9 (37.4)	gal/min (l/min)
60 psi (4 bar)	3.6 (13.6)	6.9 (26.1)	9.4 (35.5)	10.5 (39.7)	gal/min (l/min)
C) 135°F (75°C) Temperature Rise					
Water \ Steam	20 (1.4)	45 (3)	75 (5)	100 (7)	psi (bar)
22 psi (1.5 bar)	2.5 (9.4)	5.0 (18.9)	6.6 (24.9)	7.2 (27.2)	gal/min (l/min)
45 psi (3 bar)	2.5 (9.4)	5.0 (18.9)	7.2 (27.2)	8.0 (30.2)	gal/min (l/min)
60 psi (4 bar)	2.5 (9.4)	5.0 (18.9)	7.2 (27.2)	8.0 (30.2)	gal/min (l/min)

All dimensions and weights are approximate. Use certified print for exact dimensions. Design and materials are subject to change without notice.